HYDAD INTERNATIONAL

Electronic Pressure Switch EDS 3400

p₀-Guard for Hydraulic Accumulators

Operating Instructions

(Translation of original

instructions)



Content

1	Safety	Information	3
2	Disclaimer		
3	Functi	ions of the EDS 3400	3
	3.1 MA	IN FUNCTIONS	3
	3.2 AD	DITIONAL FUNCTIONS	4
4	Assen	nbly	4
5	Contro	ol elements of the EDS 3400	5
6	Readi	ng the digital display	6
7	Comm	nissioning	7
8	Opera	tion Modes	8
	8.1 SIC	D MODE	8
	8.2 SD	CIMODE	8
9	Param	eterisation	8
	9.1 PA	RAMETERISATION VIA IO-LINK MASTER	8
	9.2 MA	NUAL PARAMETERISATION ON THE DEVICE	9
	9.3 PA	RAMETERISATION WITH HYDAC PROGRAMMING DEVICE HPG P1-000	9
	9.4 PA	RAMETERISATION WITH HYDAC PROGRAMMING ADAPTER ZBE P1-000	9
10	Outpu	t settings	10
	10.1	SWITCHING OUTPUTS	10
	10.1.1	Setting of the switch point (SP2) - Accumulator charge, twopoint mode	10
	10.1.2	Setting of the pre-charge pressure monitoring	11
	10.2	SETTING RANGES FOR THE SWITCHING OUTPUTS	11
	10.3	ANALOGUE OUTPUT	11
11	Basic	Settings	12
	11.1	MAIN MENU	12
	11.2	EXTENDED FUNCTIONS	13
12	Chang	jing the Basic Settings	14
13	Reset	ting the peak values	14
14	Offset	calibration	14
15	Progra	am enable	15
	15.1	CHANGING THE PROGRAM ENABLE	15
16	Error I	Messages	15
17	PIN co	onnection	16
18	Techn	ical Data	17
19	Order	details	18
20	Acces	sories	19
	20.1	FOR ELECTRICAL CONNECTION	19
	20.2	FOR MECHANICAL CONNECTION	19
21	Instru	ment dimensions	21

1 Safety Information

Before commissioning, check the instrument and any accessories supplied. Before commissioning, please read the operating instructions. Ensure that the unit is suitable for your application.

Keep the manual in the vicinity of the instrument for immediate reference. Please note that the specifications given in this documentation regarding the instrument technology were correct at the time of publishing. Modifications to technical specifications, illustrations and dimensions are therefore possible.

If the instrument is not handled correctly, or if the operating instructions and specifications are not adhered to, damage to property or personal injury can result.

2 Disclaimer

This operating manual was made to the best of our knowledge. Nevertheless and despite the greatest care, it is possible that it may contain errors. Therefore please understand that in the absence of any provisions to the contrary hereinafter our warranty and liability – for any legal reasons whatsoever – are excluded in respect of the information in this operating manual. In particular, we shall not be liable for lost profit or other financial loss. This exclusion of liability does not apply in cases of intent and gross negligence. Moreover, it does not apply to defects which have been deceitfully concealed or whose absence has been guaranteed, nor in cases of culpable harm to life, physical injury and damage to health. If we negligently breach any material contractual obligation, our liability shall be limited to foreseeable damage. Claims due to the Product Liability shall remain unaffected.

Relevant language: legal notes, please see www.hydac.com

3 Functions of the EDS 3400

3.1 MAIN FUNCTIONS

- Pressure sensor with analogue output for pressure monitoring on the fluid side of the hydro accumulator.
- Supports the control of the accumulator charging function
- Detection and signalisation of the accumulator precharge pressure drop (p_0) $\rightarrow p_0$ -Guard



NOTES:

- It is essential for the functioning of the p₀-Guard that the hydro accumulator has discharged completely before use.
- The function of the p₀-Guard can be combined with the following HYDAC accumulator systems:

Bladder accumulators, piston accumulators, diaphragm accumulators, metal bellows accumulators as well as back-up type hydraulic accumulators and accumulator stations.

 If the hydro accumulators are arranged in parallel (e.g. in an accumulator station with multiple hydro accumulators), the p₀-Guard recognises and signalises the critical accumulator pre-charge pressure (p₀) However, an assignment of the critical hydro accumulator (regarding p₀) is not possible.

3.2 ADDITIONAL FUNCTIONS

- 1 diagnostic/warning function and 1 switching output or 1 analogue output
- Display of the actual pressure in PSI, MPa, bar
- Detection and display of the max. value
- Communication via IO-Link acc. specification V1.1 and V1.0 is possible
- Flexible adaption by parameterisation of the EDS via the HYDAC programming device HPG P1-000, the HYDAC programming adapter ZBE P1-000 or the HYDAC measuring device HMG 4000
- Additional information via the LED display on the operating mode and the switching statuses.

4 Assembly

The installation of the EDS 3400 is carried out on the fluid side.



The EDS 3400 is mounted via the pressure port as close as possible to the accumulator (Example: to the left of the diaphragm accumulator via a safety and shut-off block SAF).

Please also observe the following installation recommendations. For torque value, see Chapter 18 - Technical data.

Installation recommendation

Safety and shut-off block SAF	It is recommended to mount the p_0 onto a safety and shut-off block (SAF) which is usually located close to the hydro accumulator.
Bladder accumulator vent hole	If using bladder accumulators, the vent hole at the oil valve can also be used. When mounting the p_0 -Guard on the vent hole of the bladder accumulator, the function of the vent screw is no longer usable.
Control block	If using accumulator stations (parallel arrangement of the hydro accumulators), the p_0 -Guard should be mounted onto a central strip or to a central control block.

To ensure optimal positioning, the unit can be rotated by 340° about its long axis, and the display and key pad can be rotated by 270°.

The electrical connection must be carried out by a qualified electrician according to the relevant regulations of the country concerned (VDE 0100 in Germany). The pressure switch housing must be earthed correctly at the same time. When fitted into a hydraulic block, earthing the block via the hydraulic system is sufficient.



CAUTION:

The EDS 3400 must be fitted using a suitable open-end wrench (across flats 27) on the hexagon nut of the pressure connection. Inappropriate installation methods, such as manually fitting above the housing can damage the housing or even cause the device to fail completely, due to the rotatability of the EDS 3400.

Additional installation suggestions which, from experience, reduce the effect of electromagnetic interference:

- Make line connections as short as possible
- Use shielded lines (e.g. LIYCY 4 x 0.5 mm²)
- The cable screening must be fitted by qualified personnel subject to the ambient conditions and with the aim of suppressing interference.
- Keep the unit well away from the electrical supply lines of power equipment, as well as from any electrical or electronic equipment causing interference.



5 Control elements of the EDS 3400

6 Reading the digital display

Description	Representation on 7-segment display	ASCII representation
Accumulator precharge p ₀	P0	P0
Switch-of value not yet determined	nR.	n.A.
Actual system pressure	REF	ACT
Max value pre-set, output 1 (display only)	FH (FH1
Switch point, output 1	FL I	FL1
Switch point, output 2	5P2	SP2
Switch-back point, output 2	rP2	RP2
Add-on functions	EF	EF
Reset	rE5	RES
Νο	ΛΟ	No
Yes	965	Yes
set-back		
Lower pressure value (when falling below, the monitoring is terminated)	PLoU	P.LoW
Outlet 2	002	Ou2
N/O when hysteresis function is active	Нпо	HNO
N/C when hysteresis function is active	HnE	HNC
Current output	i	1
Voltage output	U	U
Unit conversion	וחט	Uni
Unit in bar	6Rr	bar
Unit in MPa	NPR .	MPa
Unit in psi	P5 ,	psi
Max. value	Н,	Hi
Reset max value	r 5.HL	rS.HL
Offset calibration	ERL i	CALi
New	∩EU	nEU
Error indication	Err	ERR
Teach	FERC	TEAC
Taught p ₀ value	r.url	T.VAL
Max value, pre-set (may not be changed)	ган ,	Td.Hi
Permissible p ₀ -loss	[dLo	Td.Lo

Programming lock	Pr5	PrG
free	FrEE	FrEE
Locked	10[LoC
Version	UEr	VEr

7 Commissioning



NOTES:

- If the current pressure exceeds the device's nominal pressure, it can no longer be displayed, and the display begins to flash.
 If the actual pressure is below 0.6 % of the nominal range, 0 bar will be displayed.
- The accumulator pre-charge pressure, referred to in the following by p₀, only approximately corresponds with the real p₀ in the hydro accumulator. Temperature dependencies and the design of the accumulator system can cause reproducible deviation.
- Please read the operating manual relevant for the used system!
- Further information on hydro accumulators can be found in the following brochure: HYDAC Accumulators No. 3000
- Check the "main menu" to see if the pre-set values of the factory settings are sufficient for the upper opereating pressure (**SP2**) and the lower operating pressure (**RP2**). The following applies:

RP2 < SP2.

- In the "main menu", please set the value for the upper operating pressure (SP2) applying in your system.
- In the "main menu", please set the value for the lower operating pressure (**RP2**) applying in your system.
- Set P.Low in the menu "expanded functions".
- Operate the system under the normal operating conditions.
- Apply the upper and lower operating pressure twice in order to check the switching behaviour of switching output 2 (accumulator charge function) for proper functioning.
- Set and hold the upper operating pressure applying for the system.
- Lower the system pressure down to $p \leq P.Low$.



NOTE:

The monitoring of the pressure signal according to p0 is only performed within a range between RP2 and P.Low. The pressure must be \leq P.Low when the hydro accumulator is completely emptied in order to enable the software of the EDS 3400 to complete the monitoring and to show p0 in the display.

- Check if p₀ is displayed in the "main menu".
- Save the value for p_0 in the menu "expanded functions" by means of **TEAC**.
- Check the saved value for p_0 in the menu "expanded functions" by means of **TVal**.

 TdLo (intended max. permitted pre-charge pressure drop). The following applies:

FL1 = T.VAL – Td.Lo

Commissioning completed. The switching output 1 (SP1) switches as soon as the precharge pressure falls below the value for FL1. The LED SP1 switches off.

8 Operation Modes

8.1 SIO MODE

After start-up, the pressure switch is in SIO mode (standard I/O mode). In this mode (pin assignment, see chap. 17), pin 4 is assigned the function "warning, pre-charge pressure not OK".

The centre LED is constantly lit.

According Chapter 11 (basic settings, main menu and extended functions) the behaviour of the EDS 3400 can be adjusted to the corresponding application.

8.2 SDCI MODE

Via a connected IO-Link master the pressure switch can be switched to the SDCI mode (Single-drop digital communication interface for small sensors and actuators) by means of a wake-up signal. In this mode, Pin 4 serves as a communication pin (pin connection, see chapter 17) The master is able to communicate with the pressure switch in order to change parameters or to read out measured values.

The centre LED flashes.

9 Parameterisation

9.1 PARAMETERISATION VIA IO-LINK MASTER

The pressure switch can be parameterised via the IO-Link interface by means of any IO-Link compatible master configuration tool (according IO-specifications V1.1). Supports IO-Link specifications V1.0

Should the read parameter sets from the device not be accepted, we recommend to carry out a plausibility check of the parameter set.

For detailed information on IO-Link device parameters, factory defaults, process and diagnostic data, supported standard system commands as well as additional HYDAC device specific system commands for the various product versions (part numbers), please refer to the corresponding IODD (IO Device Description).

You will find the link for download of the IODD at https://ioddfinder.io-link.com/#/

9.2 MANUAL PARAMETERISATION ON THE DEVICE

The EDS 3400 can be parameterised via the device keys

9.3 PARAMETERISATION WITH HYDAC PROGRAMMING DEVICE HPG P1-000

(Connection with standard cable)



9.4 PARAMETERISATION WITH HYDAC PROGRAMMING ADAPTER ZBE P1-000

(Connection with standard cable)



10 Output settings

10.1 SWITCHING OUTPUTS

The EDS 3400 has 2 switching outputs whose switching behaviour (setting pre-charge pressure monitoring or twopoint mode) is parameterisable.

In addition to the IO-Link Smart Sensor Profile Specification, a switch and switch-back delay can be set in HYDAC IO-Link sensors.



NOTE:

Exceeding or falling below the measuring range leads to a limitation to the corresponding upper or lower limit of the measuring range.

10.1.1 Setting of the switch point (SP2) - Accumulator charge, twopoint mode

One switch point and one switch-back point can be set for each switching output. The particular output will switch when the pre-set switch point is reached and then switch back when the level drops below the switch-back point.

Example for switch point 2 (N/C and N/O function):



NOTE:

It is only possible to set the switch point (SP) if it is higher than the respective switch-back point (RP).

10.1.2 Setting of the pre-charge pressure monitoring

The pre-charge pressure monitoring is determined by the switching value ("FL1). This is calculated as described in the following and can be checked in the main menu.

FL1 = T.VAL – Td.Lo

The output switches as soon as p_0 leaves this range. The output will switch back when the pressure enters this range. The lower switch-back value is just below the lower switch value.

Example:



10.2 SETTING RANGES FOR THE SWITCHING OUTPUTS

Measuring range	Lower limit of RP2 / FL1	Upper limit of SP2	Minimum difference betw. RP2 and SP2	Increment*
in bar	in bar	in bar	in bar	in bar
0 40	0.4	40	0.4	0.1
0 100	1	100	1	0.2
0 250	2.5	250	2.5	0.5
0 400	4	400	4	1
0 690	7	690	7	1

* All ranges shown in the table can be adjusted by the increments shown.

10.3 ANALOGUE OUTPUT

The universal output "ou2" can be set to 4 ... 20 mA or 0 ... 10 V (corresponding to measuring range).

11 Basic Settings

The EDS 3400 can be adapted to suit the particular application as required by changing multiple settings. These settings are combined in a menu shown by the example of a p_0 –Guard with a measuring range of 0 ... 250 bar.

11.1 MAIN MENU



11.2 EXTENDED FUNCTIONS



12 Changing the Basic Settings

NOTE:

When the menu is activated, no switching operations are carried out!

NOTE:

If there has been no activity in this menu for approx. 60 seconds, the menu will automatically close and any changes you have made will not be applied.

13 Resetting the peak values

The pressure peak value can be reset.

- In the extended functions menu, please press the key " < " until "rSHL" appears.
- Press the "mode" key.
- Press "
 " to select "YES" and confirm by pressing the "mode" key the max value is now set back.

14 Offset calibration

The function "Cali" enables the calibration of the sensor offset. The current pressure is saved as the new offset. This is possible in the range of +/- 3% of the instrument rated pressure.

- In the extended functions menu, please press the key " " until ",Cali" appears.
- Press the "mode" key.
- Press " " to select "YES" and confirm by pressing the "mode" key.

"neW" appears in the display when a calibration has been carried out in the permitted range, otherwise "Err" is displayed.

This function is useful, for example, if there is always a residual pressure left in the system which should be displayed as 0 bar.



CAUTION:

Following an offset adjustment, for example on a 690 bar instrument, a pressure of up to 18 bar will be displayed as 0 bar. Before any work is carried out on the hydraulic system, ensure that the system is depressurised.

15 Program enable

The instrument has a program enable which must be set to change the settings. The program enable can be set or cancelled during operation. It provides protection against unintentional alterations of settings.

15.1 CHANGING THE PROGRAM ENABLE

- In the extended functions menu, please press the key " " until "PRG" appears.
- Press the "mode" key.
- You can choose between free programming "FREE" and locked programming "LoC". By pressing "
 "
 or "
 " you can switch between these options.
- Confirm by pressing the "mode" key.

16 Error Messages

Г

If an error is detected, a corresponding error message appears which must be acknowledged by pressing any key.

Possible error messages are as follows:

E.10	A data error has been detected in the saved settings. Possible causes are strong electromagnetic interference or a defective component.
Action:	Press "mode" and confirm "RES" by pressing "Yes". The factory settings will be restored for all adjustable parameters and all minimum and maximum values will be deleted. Enter the data again from the beginning.
E.12	An error was detected in the saved calibration data. Possible causes are strong electromagnetic interference or a defective component.
Action:	Disconnect then reconnect the supply voltage to the instrument. If the error persists, the instrument must be returned to the factory for recalibration or repair.
E.21	A communication error within the unit has been detected. Possible causes are strong electromagnetic interference or a defective component.
Action:	Press "mode". If the error persists, disconnect then reconnect the supply voltage to the instrument. If the error still persists, please contact our service department.

17 PIN connection

M 12x1, 4 pole



Pin	Signal	Description
1	L+	+U _B
2	Q2/QA	Switching output for the accumulator
		charging function (SP2) / Analogue output
3	L-	0 V
4	Q1/C	Switching output for the p_0 – guarding
		function (SP1) / IO-Link communication

18 Technical Data

Input data	
Measuring ranges	bar 40 100 250 400 690
Overload pressures	bar 80 200 500 800 1000
Burst pressure	bar 200 500 1000 2000 2000
Mechanical connection	G1/4 A ISO 1179-2
Tightening torque, recommended	20 Nm
Parts in contact with fluid	Mech. connection: Stainless steel
	Sensor cell: Stainless steel
	Seal: FPM
Output data	
Switching outputs	PNP transistor outputs
	Switching current: 1.2 A PIN 2
	250 mA PIN 4
Analogue output, permitted load	Selectable: $4 \dots 20 \text{ mA}$ load resistance max. 500 Ω
resistance	0 10 V load resistance min. 1 k Ω
Accuracy according to DIN 16086,	≤ ± 0.5 % FS typ.
Limit point adjustment	≤ ± 1 % FS max.
Temperature compensation, offset	≤ ± 0.015 % FS / °C typ.
	≤ ± 0.025 % FS / °C max.
Temperature compensation, over range	≤ ± 0.015 % FS / °C typ.
	$\leq \pm 0.025$ % FS / °C max.
Repeatability	≤ ± 0.25 % FS max.
Reaction time	< 10 ms
Long-term drift	≤ ± 0.3 % FS / year typ.
Ambient Conditions	
Compensated temperature range	-10 +70°C
Operating temperature range	-25 +80 °C (-25 +60 °C for UL spec.)
Storage temperature range	-40 +80 °C
Fluid temperature range	-25 +80 °C
C€ mark	EN 61000-6-1 / 2 / 3 / 4
	Certificate-No.: E318391
Vibration resistance according to	≤ 10 g
DIN EN 60068-2-6 at 0 500 Hz	
Shock resistance according to	≤ 50 g
DIN EN 60068-2-27 (11 ms)	
Protection class to DIN EN 60529 ²⁷	IP 67
Other data	
Supply voltage	9 35 V DC, if PIN 2 = SP2
	18 35 V DC, if PIN 2 = analogue output
when applied according to UL	– limited energy – according to 9.3 UL 61010; Class 2,
specifications	UL 1310/1585;LPS UL 60950
Residual ripple of supply voltage	≤5%
Current consumption	≤ 35 mA without outputs
Show	4-digit, LED, 7-segment, red,
	height of digits 7 mm
Weight	~ 120 g
<u>Note:</u> Excess voltage, override protection a FS (Full Scale) = relative to complete	and short circuit protection are provided.

1) Environmental conditions according to 1.4.2 UL 61010-1; C22.2 No 61010-1 with mounted female connector having the corresponding protection class

2)

Relevant data for IO-Link:

Download the IO Device Description (IODD) from: https://ioddfinder.io-link.com/#/

Features		
Block Parameters	Yes	
Data Storage	Yes	
Profile Characteristic	0x0001 (Device Profile: Smart Sensor),	
	0x8000 (Function Class: Device Identification),	
	0x8001 (Function Class: Binary Data Channel),	
	0x8002 (Function Class: Process Data Variables)	
Supported Access Locks	Parameters	
	Data Storage	
	Local Parameterisation	
	Local User Interface	
Communication		
IO-Link revision	V1.1 / support V1.0	
Transmission rate, baud rate ³⁾	38.4 kBaud (COM2)	
Minimum cycle time	5 ms	
Process data width	32 bit	
SIO mode supported	Yes	
M-sequence capability	PREOPERATE = TYPE_0	
	OPERATE = TYPE_2_2	
	ISDU supported	
³⁾ Connection with unscreened standar	d sensor line possible up to a max, line length of 20 m	

Connection with unscreened standard sensor line possible up to a max. line length of 20 m.

19 Order details



 $P00 = p_0$ -Guard

20 Accessories

20.1 FOR ELECTRICAL CONNECTION

ZBE 06 (4 pole)

Female connector, right-angle Part No.: 6006788





ZBE 06-02 (4 pole) Female connector, right-angle with 2 m cable, Part No.: 6006790

ZBE 06-05 (4 pole) Female connector, right-angle with 5 m cable Part No.: 6006789



31,5 59

Colour code: Pin 1: brown Pin 2: white Pin 3: blue Pin 4: black

20.2 FOR MECHANICAL CONNECTION

ZBM 3000

Clamp for wall-mounting - screw-type fitting -(Material of lower section: TPE Santoprene 10187; Material of top section: Steel strip DIN 95381-1.4571)

Part No.: 3184630





ZBM 3100

Clamp for wall-mounting - weld-type fitting -(Material of welding bridge: QSTE340TM, zinc coating EN 12329 FE/ZN8/B; Material of lower section: TPE Santoprene 10187; Material of top section: Steel strip DIN 95381-1.4571)

Part No.: 3184632





ZBM 3200

Splash guard (Material: Elastollan S60 A15 SPF 000)

Part No.: 3201919





21 Instrument dimensions



HYDAC TECHNOLOGY

Postfach 1251 D-66273 Sulzbach/Saar Industriegebiet D-66280 Sulzbach/Saar

 Tel.:
 +49 (0) 6897 509-01

 Fax:
 +49 (0) 6897 509-454

 Email:
 speichertechnik@hydac.com

 Web:
 www.hydac.com

HYDAC Service For enquiries regarding repairs, please contact HYDAC HYDAC SYSTEMS & SERVICES.

HYDAC SYSTEMS & SERVICES GMBH

Hauptstr. 27 D-66128 Saarbruecken Germany

Phone:+49 (0)6897 509-1936 Fax: +49 (0)6897 509-1933

NOTE

The information in this manual relates to the operating conditions and applications described. For applications or operating conditions not described, please contact the relevant technical department.

If you have any questions, suggestions, or encounter any problems of a technical nature, please contact your HYDAC representative.